MATERIAL SAFETY DATA SHEET

TRADE NAME (as labeled):	Curable Reducer			DATE PREF	PARED/ REVISED:		
Description: MANUFACTURER'S NAME	Curable Plastisol Ink Reducer		July 22, 2005 PREPARER				
Chemical Consultants, Inc. 1850 Wild Turkey Circle Corona, CA 92880-1799 USA				PHON	Monte Ross IE NUMBER: 1)735-5511		
Chemical Names	CAS Numbers	%	ACGH TLV	ir (give units) OSHA PEL	Other (specify)		
Polyvinyl Chloride Resin Mixtur	e 9002-86-2	<50	Not Es'td	Not Es'td			
Phthalate Ester	Mixture	<50	Not Est'd	Not Es'td			
Vinyl Chloride Monomer (VCM)) 75-01-4	<.05 ppm	5 PPM	1 PPM			

This product as with any other compound made of PVC resins may possibly contain trace amounts of Vinyl Chloride Monomer (VCM) a chemical known to the State of California to cause cancer. This statement is included as required by Proposition 65 of the State of California.

	III. PHYSICAL	PROPERTIES -		
Vapor density (air =1):	>1	Melting point or range,	°F	NA
Specify gravity:	1.2	Boiling point or range,		>420°F
Solubility in water:	insoluble	Evaporation rate (butyl	acetate =1):	<1
Vapor pressure, mmHg at 20 °C: Appearance and odor: Viscous White liquid.		pH (1% solution):		NA
	IV. FIRE AND	EXPLOSION -		
Flash point, °F (give method):	>400(C.O.C.)			
Auto ignition temperature, °F:	NA			
Flammable limits in air volume %:		er (LEL) Unknown	upper (UEL)	
Fire extinguishing materials:	water spray X	_ carbon dioxide_		her
Special fire fighting procedures:	foam_X_	_ dry chemical_		
Do not enter confined fire space withou breathing apparatus.	ut full bunker gear, inclu	uding a positive pressure NI	OSH approved	self-contained
Unusual fire and explosion hazard	ds:			
Irritating toxic fumes, carbon dioxide a	nd carbon monoxide m	ay form at high temperatures	S.	
		VITY DATA –		
Stability: Stable Uns	stable			
Conditions to avoid: Avoid prolonged heat and humidity.				
Incompatibility (materials to avoid	•			
Alkaline Materials, strong acids and ox	e e			
Hazardous decomposition produc Hydrogen Chloride, Carbon Monoxide		ustion products):		
Hazardous polymerization: May of Conditions to avoid: Do not store near heat or flame.	occur Will	not occur $X_$		

Page 2	VI. HEALTH HAZARD INFORMATION	Curable Reducer
SYMPTOM	S OF OVEREXPOSURE for each potential route of exposure.	
Inhaled:	May cause irritation of the upper respiratory tract.	
Skin:	Mild irritant, eyes. Mild Irritant.	
Swallowed	: Gastric distress, low toxic hazard.	
	FFECTS OR RISKS FROM EXPOSURE: Explain in lay terms. Possible allergic reaction, (skin) or aggravation of existing skin condition.	
Chronic:	None Known.	
-	EMERGENCY PROCEDURES: :: Flush with water for or use an emergency eyewash station.	
Skin conta	ct: Wash immediately with soap and water.	
Inhaled:	Remove victim to fresh air.	
Swallowed	: If conscious, induce vomiting. Seek immediate medical attention.	
This produ	GENICITY? YES: NO: Ict's ingredients are found in this list. Federal OSHANTPIARC A CONDITIONS AGGRAVATED BY EXPOSURE: Pre-existing skin conditions.	ACGIH

VII. SPILL, LEAK, AND DISPOSAL PROCEDURES

Spill response procedures (include employee protection measures): Recover free product. Collect remaining product with absorbent materials.

Disposal Methods: Transfer to disposal drum. RCRA Class: Not Regulated. EPA Hazardous Substance RQ: Not Listed

NOTE: Dispose of all wastes in accordance with federal, state, and local regulations.

VIII. SPECIAL HANDLING PROCEDURES

Respiratory protection (type): None required under normal use conditions.

Ventilation and engineering controls: Good Mechanical ventilation should be provided Eye protection (type): Safety glasses.

Gloves (specify material): Nitrile or neoprene gloves to prevent direct skin contact

Other clothing and equipment: Adequate protective clothing to prevent skin contact.

Work practices, hygienic practices: Wash thoroughly after handling.

Other handling and storage requirements: Store away from ignition sources and/ or heat..

- IX. REPORTING REQUIREMENTS & ADDITIONAL INFORMATION

HMIS Code System Rating = Health 1; Flammability 1; Reactivity 0. NFPA 704 Code System Rating= Health 0; Flammability 1; Reactivity 0. Volatile Organic Compound (VOC) = <.01 lb/ gallon